



Open Bar Instructions

Hi there. Thanks for spending your hard-earned cash on this Surly product. Surly stuff is designed to be useful and durable. We're confident it will serve you well for years to come.

This document outlines how to properly install your new Surly Open Bar. If you do not feel comfortable with the installation, please take your bike to your local bike shop so they can get you set up right. If you do not have the proper tools and/or experience to install this handlebar, you could hurt your bike and yourself. Be smart. Do the right thing.

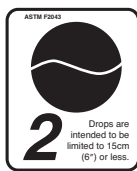
⚠️WARNING: Cycling can be dangerous. Bicycle products should be installed and serviced by a professional mechanic. Never modify your bicycle or accessories. Read and follow all product instructions and warnings including information on the manufacturer's website. Inspect your bicycle before every ride. Always wear a helmet.

For additional safety information about all Surly products visit: surlybikes.com/safety

Open Bar Compatibility and Intended Use

The Surly Open Bar is compatible with 25.4mm stems. Not intended for use with bar-ends or aero bars.

⚠️WARNING: Make certain your stem clamp is compatible with the handlebar before proceeding.



The Surly Open Bar is designed for riding within the range of ASTM Condition 2 guidelines:

Condition 2—This is a set of conditions for the operation of a bicycle that includes Condition 1 as well as unpaved and gravel roads and trails with moderate grades. In this set of conditions, contact with irregular terrain and loss of tire contact with the ground may occur.

Drops are intended to be limited to 15cm (6") or less. Please see link to Bike Owner's Manual on surlybikes.com/safety for complete list of riding condition descriptions.

Tools Required for Installation

- Hex wrenches appropriate for the bolts on your stem and brake and shift levers
- Torque wrench
- Hacksaw (If you're cutting the bars)
- Cutting guide
- File

Cutting Handlebars

1. When cutting handlebars, determine the appropriate width.
2. Remember to cut BOTH ends evenly.
3. Always use a cutting guide.
4. File the handlebar ends to remove any burrs or sharp edges.

Handlebar Installation

1. Remove the bolts from the stem faceplate.
2. Center the handlebar on the stem and replace the faceplate.
3. Tighten the faceplate bolts according to the stem manufacturer's specifications.

Ongoing Maintenance

Periodically check to make sure the bolts on your stem are properly torqued to the manufacturer's specifications.

Limited Warranty

This Surly product is warranted against defects in materials and workmanship for one year from the date of retail purchase of the product, subject to the limitations detailed below. Save your dated receipt for proof of purchase.

This warranty does NOT cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Installation of components, parts or accessories not originally intended for or compatible with Surly product as sold
- Damage or deterioration to the paint, surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This limited warranty is expressly limited to the repair or replacement of a defective product, at the option of Surly, and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the Surly product and is not transferable. This warranty applies only to products purchased through an authorized dealer or distributor. In no event shall Surly be liable for any loss, inconvenience or damage, whether direct, incidental, consequential, or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to our products except as set forth herein.

This limited warranty gives the consumer specific legal rights, and those rights and other rights may vary from place to place. This limited warranty does not affect your statutory rights.

TO THE EXTENT NOT PROHIBITED BY LAW, THESE WARRANTIES ARE EXCLUSIVE AND THERE ARE NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

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