

TRUCKER DELUXE FRAMESET

Thanks for spending your hard-earned money on a Surly frameset. Seriously, we really appreciate it. You could've picked something else but you didn't, and that means a lot to us. We've put a lot of work into making a great riding bike that you'll enjoy for a long time. Before you read any further take a minute and write down this frame's serial number. If you should ever experience a problem with it, the serial number will help us get things sorted, and if your bike is ever stolen the serial number is undeniable proof that it's yours. So take a minute, flip the bike over, and write it down. Your frame's individual serial number is located on the underside of the bottom bracket (the part of the frame that houses the crank bearings).

SERIAL NUMBER: _____

As you may know, our Trucker DeLuxe is a touring frame suited to long distance, loaded travel. It's designed to use racks and panniers, fenders and larger volume tires. The fact is, however, you can't always ride your bike everywhere. Sometimes if you want to take your bike along –say, across an ocean- you need a convenient way to get it there with the least amount of hassle, expense, and potential for damage.

The Trucker DeLuxe is a version of our Long Haul Trucker utilizing S&S Machine Co.'s bicycle torque couplings, better known as S&S Couplers. These are machined stainless steel pieces that are brazed into the top and down tubes of the frame. They add a small bit of weight but result in a bike that can split in two, partially disassembled and packed into a case for transport.

It should go without saying that owning such a bike brings some responsibilities on your part. You will need the basic tools and know-how to safely remove and reinstall your wheels, your handlebar or stem, your pedals, and possibly other stuff, like your fork (especially on larger frames). Learning to pack your bike in a case requires some patience and practice too. Be sure and visit S&S Machine's website (sandsmachine.com). Their story, their recommendations for care of your S&S Couplers, and their own reasons for why a frame with S&S Couplers is good for you can all be found there.

⚠WARNING: Cycling can be dangerous. Bicycle products should be installed and serviced by a professional mechanic. Never modify your bicycle or accessories. Read and follow all product instructions and warnings including information on the manufacturer's website. Inspect your bicycle before every ride. Always wear a helmet.

Additional Product and Safety Information can be found at the website: surlybikes.com/safety

FRAME COMPATIBILITY

Rear dropouts: Vertical, 135mm O.L.D. spacing

Seatpost diameter: 27.2mm

Seatpost clamp diameter: 30.0mm (Surly stainless included)

Headset: 1-1/8" threadless, straight tube

Front derailleur clamp diameter: 28.6mm (bottom-pull)

Bottom bracket: 68mm wide, threaded standard English (1.37" x 24t)

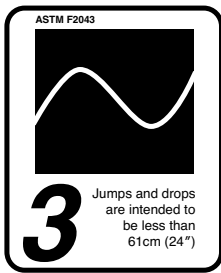
Chainring clearance: 42/53t double, 38/52/56t triple

Tire clearance: The Trucker Deluxe is designed for 26" wheels. These frames have clearance for 2.1" tires with or without fenders. Individual tire and rim combos affect tire clearance.

Couplers: S&S Machine, for more information and instructions see <http://www.sandsmachine.com/>

RETAILER: This frame sheet **MUST BE** provided to the end user.

CONDITION 3



This is a set of conditions for operation of a bicycle that includes Condition 1 and Condition 2 as well as rough trails, rough unpaved roads, and rough terrain and unimproved trails that require technical skills. Jumps and drops are intended to be less than 61cm (24"). Please see link to Bike Owner's Manual on surlybikes.com/safety for complete list of riding condition descriptions.

MAXIMUM WEIGHT LIMIT

Rider	Luggage*	Total
Lb/kg 300/136	Lb/kg 30/14	Lb/kg 330/150

FOR TOURING OR TREKKING

Rider	Luggage*	Total
Lb/kg 300/136	Lb/kg 55/25	Lb/kg 355/161

*Seat Bag Only

CARE AND MAINTENANCE

Keep your frame clean. Dirt and road grime lead to oxidation and fading of the finish, and they make it hard to do a thorough inspection. Dirt will accelerate any abrasion of the paint that comes from rubbing, such as places where the cable housing touches the frame. In extreme cases, this type of abrasion could remove frame material. When your bicycle is not being ridden, store it where it will be protected from rain, snow, sun, etc. Rain or snow may cause the metal on your frame to corrode. We recommend applying J.P. Weigle's Frame Saver to the inside of the tubes before the frame is assembled into a bike. If your bicycle was exposed to moisture during a ride, thoroughly dry the bicycle before storing it. If water got inside the frame, tilt the bicycle to drain the water. If necessary, remove the seatpost and turn the bicycle upside down. This is especially critical if there is a large amount of water inside. If water freezes inside your frame, the expansion of the ice can crack and rupture the structure.

Before storing your bicycle for an extended period of time, clean and lubricate the frame with a frame wax, polish, or protectant. Do not store the bicycle near electric motors, as ozone from motors destroys paint. Before riding the bicycle again, follow the pre-ride checklist to be certain it is in good working order.

INSPECTION

Before every ride carefully inspect your frame for signs of fatigue. If any frame part shows signs of damage or fatigue, consult your dealer or replace the frame before riding the bicycle.

⚠WARNING—An improperly modified frame, fork, or component can cause you to lose control and fall. **NEVER MODIFY YOUR FRAMESET.**

⚠WARNING—Attaching incompatible clamping devices to a fork can lead to fork breakage, causing a loss of control. If you are not sure if a device is compatible, consult your dealer

FRAME SPECIFICATIONS:

For current frame specifications visit http://surlybikes.com/bikes/trucker_deluxe

LIMITED WARRANTY:

This Surly product is warranted against defects in materials and workmanship for three years from the date of retail purchase of the product, subject to the limitations detailed below. Save your dated receipt for proof of purchase.

This warranty does NOT cover the following:

- Damage due to improper assembly or follow-up maintenance or lack of skill, competence or experience of the user or assembler
- Products that have been modified, neglected, used in competition or for commercial purposes, misused or abused, involved in accidents or anything other than normal use
- Installation of components, parts or accessories not originally intended for or compatible with Surly Product as sold
- Damage or deterioration to the paint, surface finish, aesthetics or appearance of the product
- Normal wear and tear
- Labor required to remove and/or refit and re-adjust the product within the bicycle assembly

This limited warranty is expressly limited to the repair or replacement of a defective product, at the option of Surly and is the sole remedy of the warranty. This limited warranty applies only to the original purchaser of the Surly product and is not transferable. This warranty applies only to products purchased through an authorized dealer or distributor. In no event shall Surly be liable for any loss, inconvenience or damage, whether direct, incidental, consequential, or otherwise resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to our products except as set forth herein.

This limited warranty gives the consumer specific legal rights, and those rights and other rights may vary from place to place. This limited warranty does not affect your statutory rights.

TO THE EXTENT NOT PROHIBITED BY LAW, THESE WARRANTIES ARE EXCLUSIVE AND THERE ARE NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS INCLUDING WARRANTIES OR CONDITIONS OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.